

# REGRINDING SERVICE

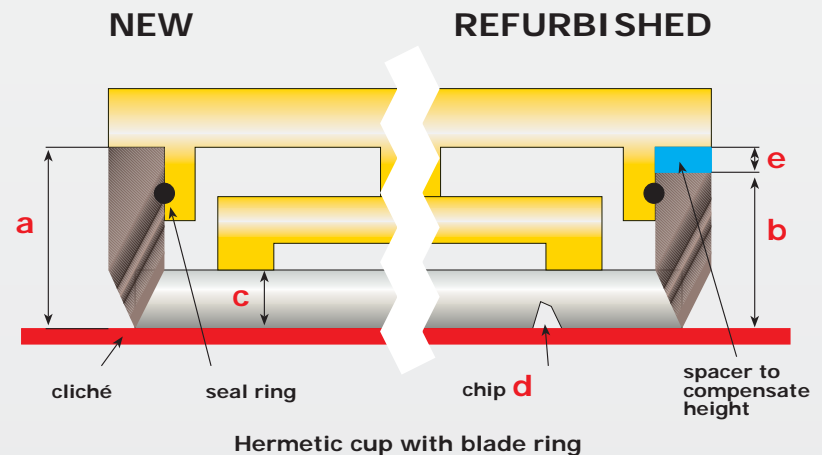
## for BLADE RINGS Type CR

The regrinding service is offered only for **blade rings type CR**. It consists of the **replacement of the ceramic blade rings**, with other refurbished ones that are already in stock.

### REGRINDING CONDITIONS

The blade ring can be refurbished only if its thickness is higher than the minimum acceptable working limit (see table for limits) and/or if chips (**d**) are smaller than 1,5mm<sup>(1)</sup>.

**The regrinding service can only be given only for blade rings that are received perfectly clean.**



Code	type	original height (a)	limit of service (b)	optimal distance (c) <sup>(2)</sup>
A5B.R/723	CR57	12	8,5	1,0
A5B.R/697	CR60	12	9,5	1,0
A5B.R/729	CR70	12	8,5	1,2
A5B.R/688	CR86	12	9	1,2
A5B.R/723	CR115	13	10	1,4
A5B.R/689	CR130	14	10,5	1,3
A5B.R/690	CR160	16	12,5	1,5
A5B.R/691	CR195	16	12,5	1,8

All values are expressed in millimeters

For refurbished blade rings, the spacer (**e**) is included in the price. The spacer is necessary to maintain the original working limits (**a**).

For blade rings type CR60 with a doctoring angle of 60° a1, the limit of service is 9,5mm.

<sup>(1)</sup> For blade rings being damaged by chips or other causes, TOSH reserves the right to accept or reject the refurbishment if damage is outside the limits.

<sup>(2)</sup> Optimal distance (c) is for HR and T45 photopolymer plates. When using steel plates 0.5 mm or other type of photopolymer plates, check with our technical department for further assistance.